

**KANEPACKAGE PHILIPPINE INC.**

No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna
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INVESTIGATION REPORT

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KPLIMA Operations Gen. Mngr.

DATE:230405**III. CAUSE ANALYSIS:**

WHY 1:	SCRATCHES OCCUR AT UPPER FLAP CLASS B OF LIONEL USING GLUING M,ACHINE 4
WHY 2:	UPON CHECKING OF THE SCRATCHES PROBLEM, FEEDER ROLLER IS NOT GOOD IN SET-UP (LOWER SET-UP FEEDER GUIDE)
WHY 3	OPERATOR FAILED TO MEET THE REQUIRED HEIGHT OR ADJUSTMENT OF THE BOARD AT FEEDER AREA (ADJUSTMENT IS BASED ON THE THICKNESS OF THE BOARDS).

IV. ACTION PLAN:**V. EVIDENCES:**

1	REMIND THE OPERATOR REGARDING SCRATCHES DUE TO WRONG SET-UP OR ADJUSTMENT OF STOPPER GUIDE (FEEDER GUIDE) AT FEEDER AREA.	230505
2	POST AN EYE MARK (OPL) AT FEEDER AREA	230507